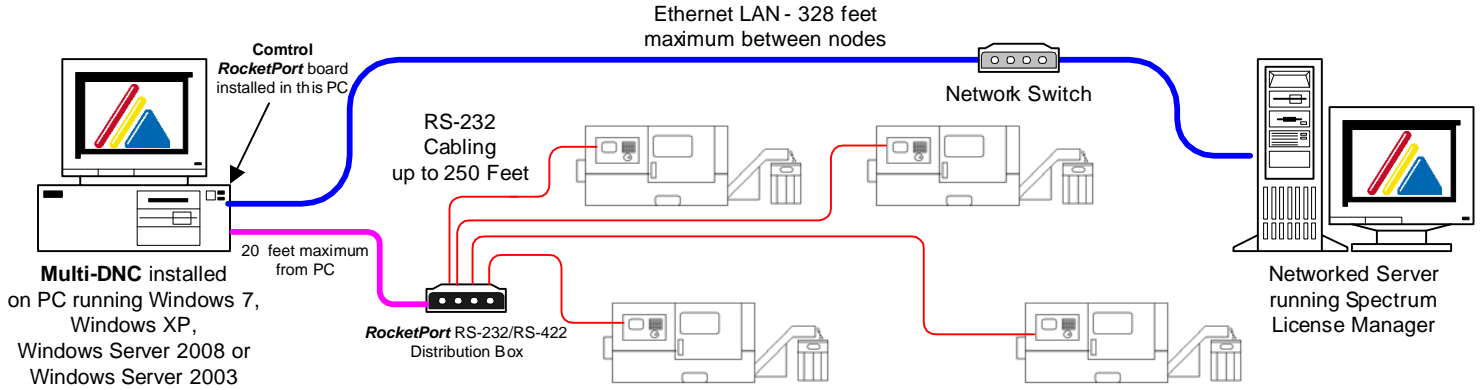


Multi-DNC Configurations Board vs. Hub

Standalone Configuration Control RocketPort board

Shown with a **Control RocketPort** board. This system does not require a Network, but can be connected to CAD/CAM over a LAN so that each CNC controller can get its' files directly from the CAD/CAM workstation.



The DNC PC can be on the shop floor, or it can be set up in a cleaner area, depending on what type of RS-232 hardware is used. The Standalone installation is the most common type of **Multi-DNC** system.

Standalone Configuration Control Device Master Hub

Shown with a **Control Device Master Hub**. This system does require a Network, and the **Control Hub** is installed in a central location on the shop floor to minimize the RS-232 cabling distance to each CNC Machine. The **Multi-DNC** computer is normally connected to CAD/CAM over a LAN so that each CNC controller can get its' files directly from the CAD/CAM workstation.

